FUTURING SMART ENERGY

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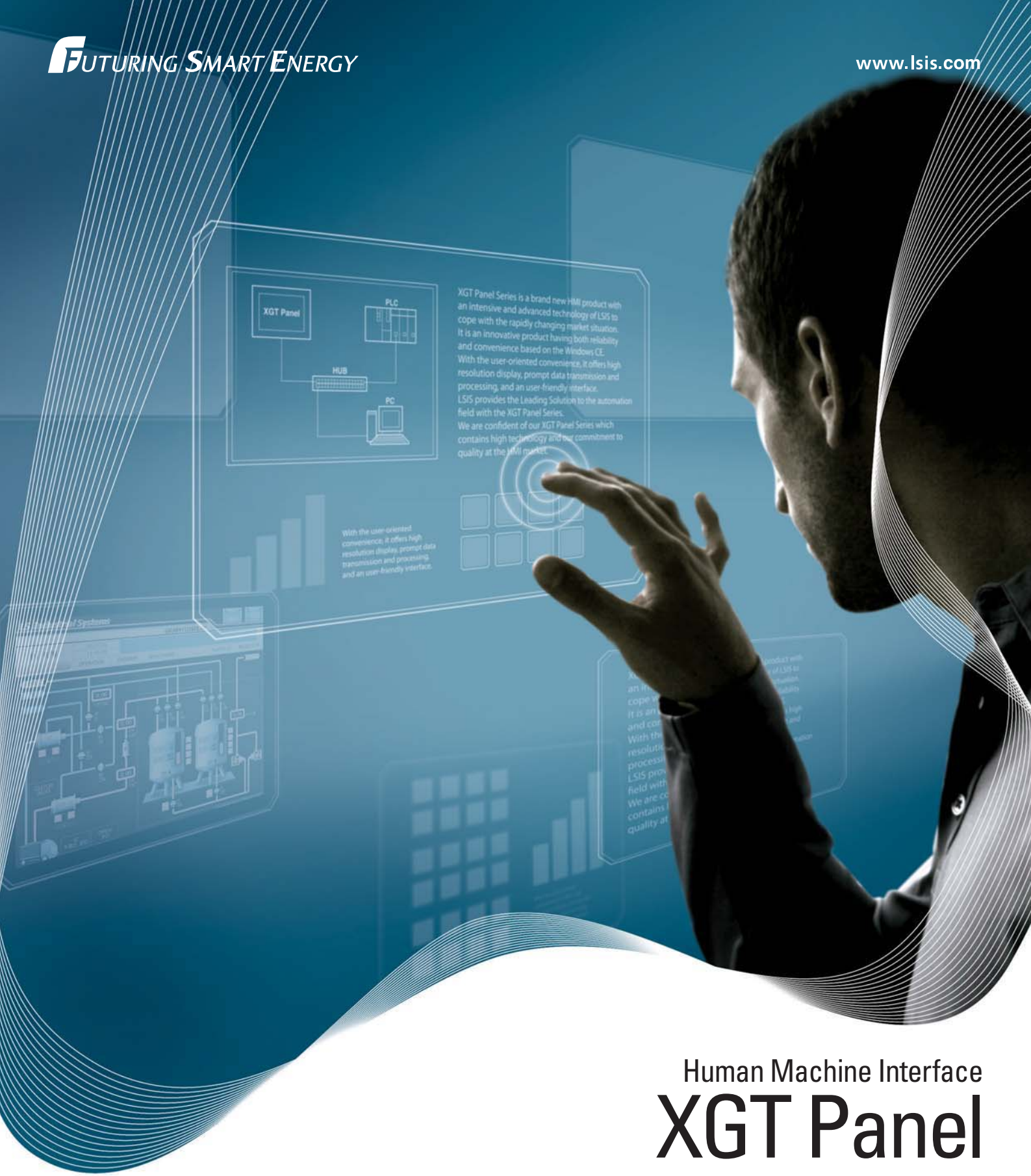

Human Machine Interface

XGT Panel

LS IS

Leading Innovation,
Creating Tomorrow

LSIS creates the core automation solutions for the fields ranging from production facilities to information systems.

It is the device and software operable using a designed screen for users to monitor and control the operating status of given facilities and equipments.

Windows CE platform based XGT panel is a user-friendly solution, providing convenient, clear and realistic display, prompt data transmission and processing as well as easy environments.

Based on the advanced technologies, LSIS satisfies various requirements of clients, from unit facilities to advanced industrial fields, leading the HMI market.

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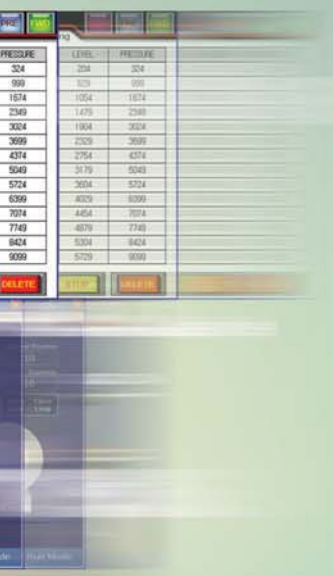
XGT Panel

XGT Panel

neXt Generation Technology

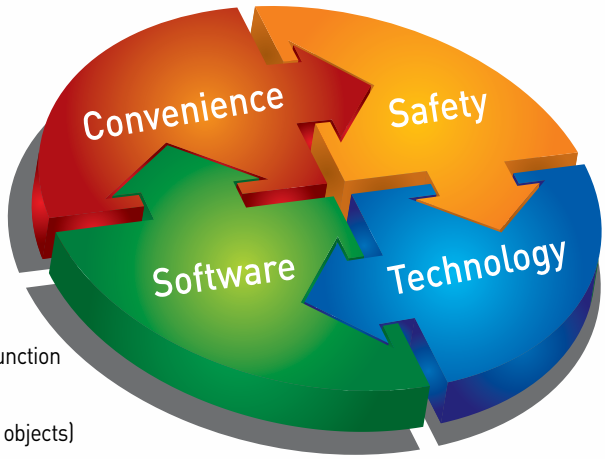
We are in the forefront with advanced technologies for clients.



XGT Panel is a brand new HMI product with an intensive and advanced technology of LSIS to cope with the rapidly changing market.
It is an innovative product having both reliability and convenience based on Window CE Platform. With the user-oriented convenience, it offers high-resolution, realistic display, prompt data transmission and processing and user-friendly interface. LSIS, offering a Leading Solution in the automation field, proudly presents the XGT Panel series at the HMI market with the advanced technologies and product quality, following the XGT PLC.

Excellent Performance & Convenient Functions

- Clear and high-resolution display with 16.7M TFT and 65K TFT colors
- Various vector symbols and high quality raster symbols
- Supports a wide range of graphic formats including BMP, JPG, GIF, WMF
- Simple video clips with GIF drawing
- 10/100 BASE-T Ethernet interface as a default
- Convenient and easy screen editing
- Enhanced data management function (Logging, Recipe and Alarm)
- Read function of the controller's status information (diagnosis, monitoring and maintenance)
- Multi-lingual display of up to 12 languages and a batch language changing function
- Offline simulation program (link with the XG5000 simulator)
- HMI S/W tag function (easy to change the device address mapped to graphic objects)
- USB Host/Device function for using various PC devices (mouse, keyboard, and etc.)
- Sufficient memory space for project
- Excellent performance and convenient functions



XGT Panel

XGT Panel
iXP Series

intelligent XGT Panel

Convenient control with a single touch*!*

A user-oriented interface, enhanced performance, and soft and quick screen switching and respond speed to touch*!*

Meet iXP series of LSIS that genuinely and fully connects humans with equipments.

It is highly competitive using the user-friendly technologies.

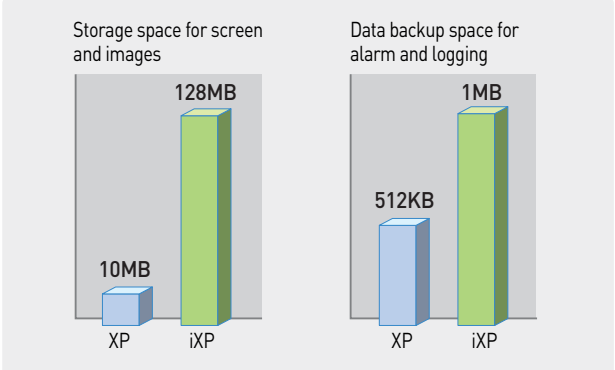
- Quick screen switching and response speed to touch
- 16.7M TFT colored LCD
- Large drawing / backup memory (Drawing-128MB, Backup-1MB)
- Sound Output support
- Various interfaces
  - USB Host 3ch (Front: 1, Rear: 2), Device 1ch (Front)
  - SD card
  - Various communication drivers provided
- Presence sensor applied (within 1m)

High Speed

High-performance 1GHz CPU is installed to improve the data and screen switching speed, and Windows CE 6.0 Professional OS is adopted to execute NET-based external applications.

Large Memory

Large device memory is provided to save mass data.

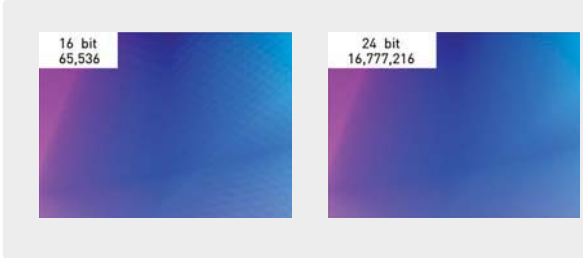


Presence Sensor

Sensor detects movement within 1m, to control the backlight, ensuring a longer life of the product.

More Colorful

High luminance/resolution LCD with an LED backlight and 24 bit colors to express clear and vivid colors of 16,777,216.



XGT Panel

NEW Product XGT Panel

eXP Series

efficient XGT Panel

Effective Control and Monitoring Solution
Cost-Efficient eXP*!*

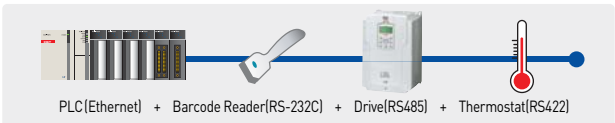
- Simple Design
- 7" and 10.2" wide-screen sizes TFT color LCD
- Wide variety of communication interfaces
  - 3-channel serial communication
  - Ethernet
- Large memory for drawing (64MB)
- RTC function (maintained by battery)
- Convenient downloading/uploading of drawings via USB port in the front

Higher Level of Performance

Gives superior performance with improved CPU compared with the existing products

Wider Variety of Communication Interfaces

Communicable simultaneously with PLC, barcode reader, VFD, temperature controller



Slimmer and Lighter in Weight

20% lighter than previous products, provides more space and lightens user's panels

XGT Panel

Products Line-up

Window CE-based new HMI developed with advanced technologies of LSIS to optimize the user experience

XGT Panel

iXP Series

Premium

Ethernet I/F, Serial I/F(RS-232C), Serial I/F(RS422/485), USB I/F, SD Card I/F

15"(38Cm)	12.1"(31Cm)	10.4"(26Cm)
iXP90-TTA TFT 16,777,216 colors XGA(1024 × 768)	**iXP80-TTA** TFT 16,777,216 colors SVGA(800 × 600)	**iXP70-TTA** TFT 16,777,216 colors SVGA(800 × 600)

eXP Series

Standard

Serial I/F(RS-232C), Serial I/F(RS422/485), Serial I/F(RS-485), USB I/F, Ethernet I/F

		10.2"(25.9Cm)
		eXP60-TTA TFT 65,536 colors WVGA(800 × 480)

XP Series

General

Ethernet I/F, Serial I/F(RS-232C), Serial I/F(RS422/485), USB I/F, CF Card I/F, Expansion port

15"(38Cm)	12.1"(31Cm)	10.4"(26Cm)
XP90-TTA TFT 65,536 colors XGA(1024 × 768)	**XP80-TTA** TFT 65,536 colors SVGA(800 × 600)	**XP70-TTA** TFT 65,536 colors VGA(640 × 480)

8.4"(21Cm)

iXP50-TTA

TFT 16,777,216 colors
SVGA(800 × 600)

7"(17.7Cm)

eXP40-TTA
eXP40-TTE *1

TFT 65,536 colors
WVGA(800 × 480)

8.4"(21Cm)

XP50-TTA

TFT 65,536 colors
VGA(640 × 480)

7"(17.7Cm)

XP40-TTA
XP40-TTE *1 *2 *3

TFT 65,536 colors
WVGA(800 × 480)

5.7"(14Cm)

XP30-TTA
XP30-TTE *1 *2 *3

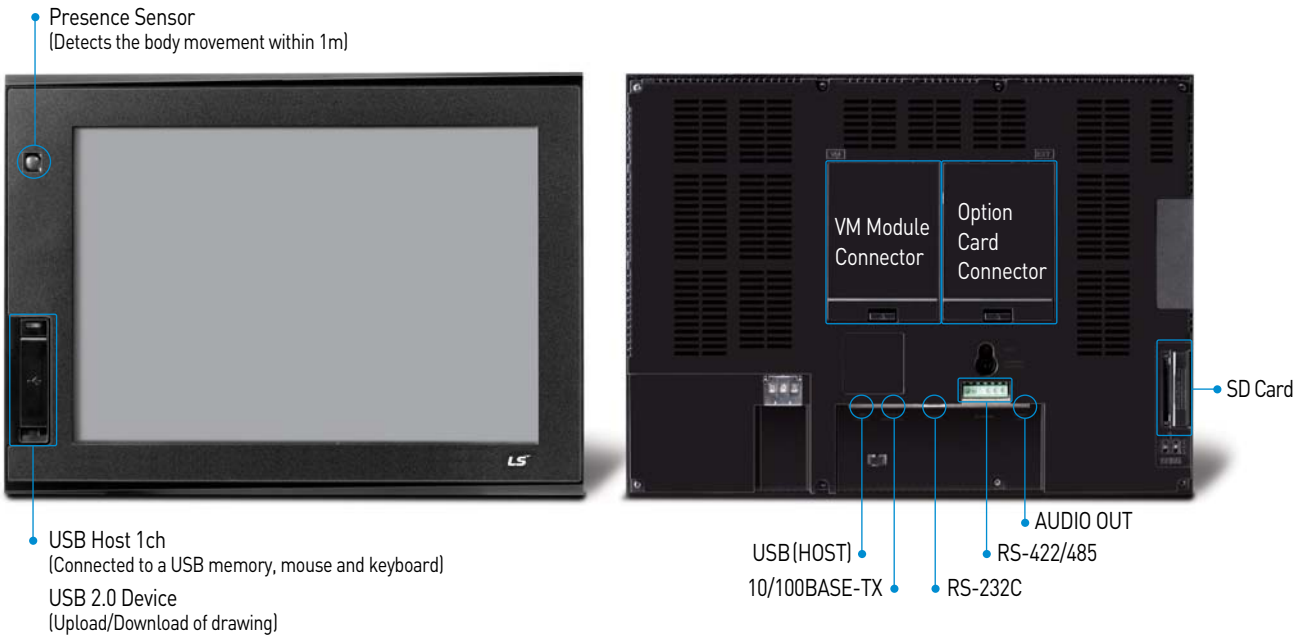
TFT 65,536 colors
QVGA(320 × 240)

XP30-BTA
XP30-BTE *1 *2 *3

STN MONO (8-column Gray)
QVGA(320 × 240)

*1 : Ethernet I/F not supported. *2 : CF card I/F not supported. *3 : Expansion port not supported.

Hardware Related Functions iXP



iXP 1 Respective Front USB Host/Device Channel

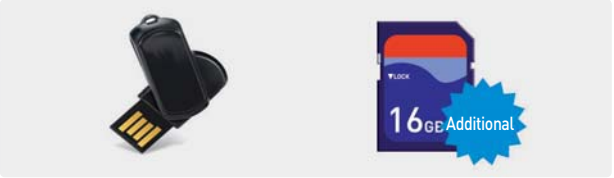
- An additional USB host channel is installed in the front panel.
- A front USB host is used to connect to a USB memory, mouse and keyboard.
- A front USB device port is used to change the XP-Runtime without opening a control panel or download/upload the drawing file created using XP-Builder.

iXP Sound Output Function (For all iXP models)

- The sound files (wav, mp3) registered using XP-Builder can be output to speakers connected to HMI.
- An alarm is generated via speakers to warn operators.
- Up to 512 sound files can be saved.

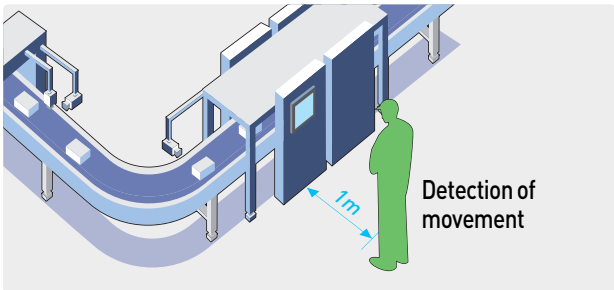
iXP Function to use SD Cards

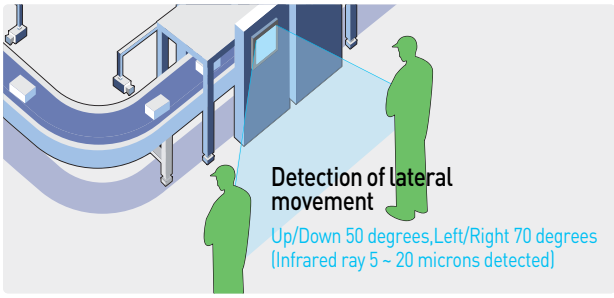
iXP supports additional SD memory cards along with previous USB memory to diversify the backup means.



iXP Presence Sensor

- The XP presence sensor detects movement within 1m to turn on a backlight.
- When not used, it turns OFF the screen to maintain a longer lifespan of the backlight.

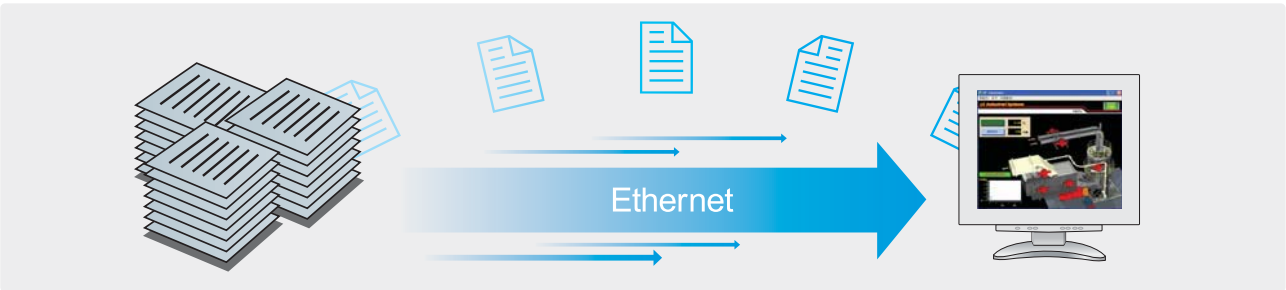




Hardware Related Functions iXP eXP XP

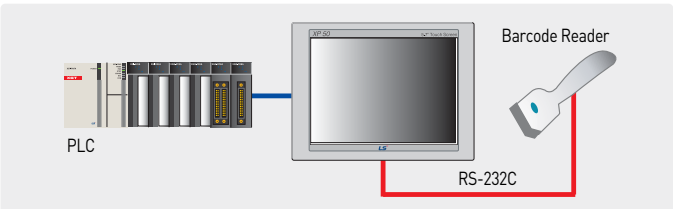
Ethernet method for Quick Transmission of Mass Data

- Ethernet method has improved the transmission speed. Compared to the conventional RS-232C method, a quicker transmission speed: 115kbps ➡10/100Mbps
- Regardless of the memory capacity, the drawing files can be quickly uploaded/ downloaded, and logging/alarm/recipe data can be conveniently used.
- Ethernet method is used for various production data collection, monitoring and control using PC.



Barcode Scanner Communication

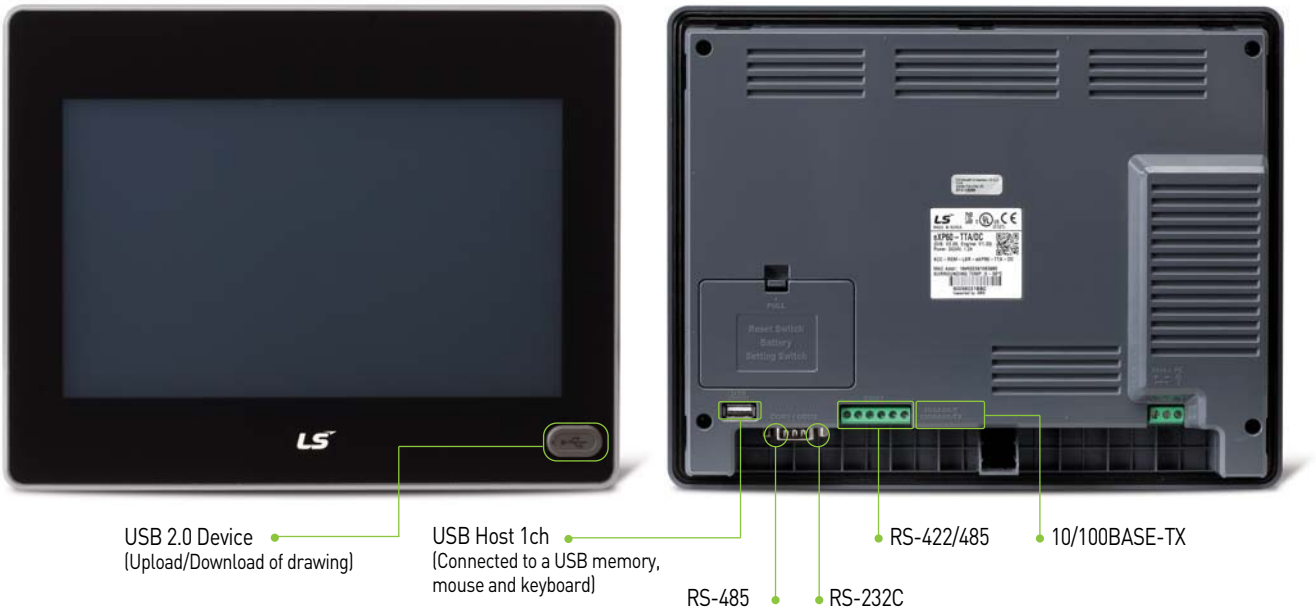
- ASCII data imported by accessing a barcode scanner from XGT Panel can be saved in the user-assigned PLC or XGT Panel's internal memory.
- Complete Bit can be randomly saved. It allows users to check whether the XGT Panel has read the data without errors.
- Communication with barcodes is possible by using the RS-232C interface installed in the XGT Panel.



Providing Various Communication Channels

Using RS-232C, RS-422/485 and Ethernet, XP and iXP are capable of communicating with up to 4 and 6 types of controllers, respectively.
Refer to the system block diagram (TTE type does not have an Ethernet module).

Hardware Related Functions eXP



eXP USB Port in the Front for Devices

- With USB port in the front, no need to open the control panel to apply changes to XP-Runtime or download/upload drawing files made in XP-Builder

eXP 3-Channel Serial Communication

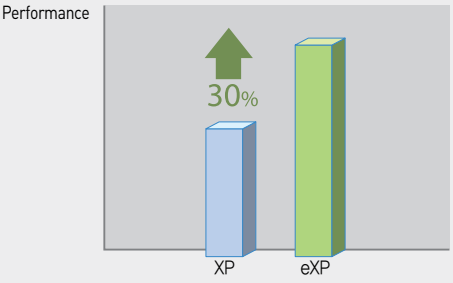
- Simultaneously communicable by RS-485, RS-232C, RS-422/485
- D-Sub 9-pin terminal includes COM1 and COM2

eXP RTC Function

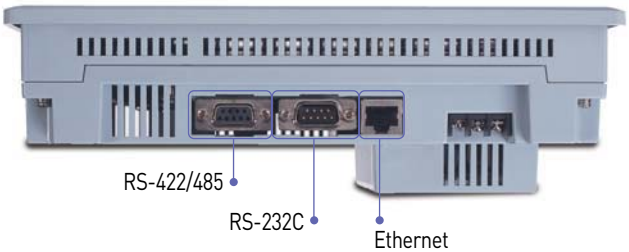
- RTC (Real Time Clock) function operates with a battery even with the power off
- HMI time setting is adjustable quickly using XP-Builder

eXP High Performance

- About 30% better Performance



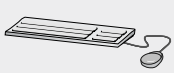
Hardware Related Functions XP



XP USB Host

- 2 USB interface channels
- Various access devices can be used using the USB I/F.
- Access to mouse, keyboard, a USB external hard disk, barcode reader and USB hub is possible, Access to mouse, keyboard, a USB external hard disk, barcode reader and USB hub is possible. Continuous upgrades and developments to cope with other drivers are under progress.

USB Hub


Keyboard/Mouse

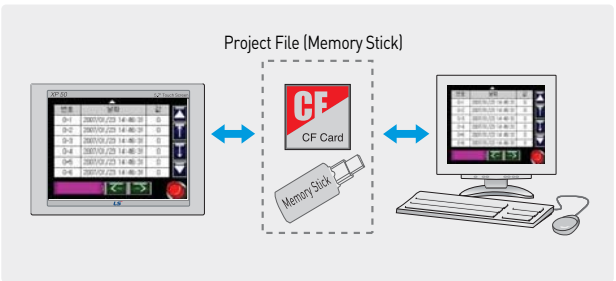
USB External Hard Disk

XP A type USB Cable (XP0-USBC)

- USB cable is used for screen data transmission and XP-Runtime updates.
- The versions before XP-Builder 1.30 are not installed with the USB driver, thus it must be installed.

XP Effective Use of USB Memory

- PLC data can be saved in a CF card or USB memory. If necessary, they are converted into a CSV format to be used to prepare daily and monthly reports.
- When the drawing files using XP-Builder are saved in a CF card or a USB memory and copied to the XGT Panel, they can be executed without being sent via cables.
- When there are several XGT Panels, one CF card or USB memory can be used to copy each XGT panel, allowing a setup.
- A CF card or a USB memory can be used for engine updates and upload/download of drawing files.



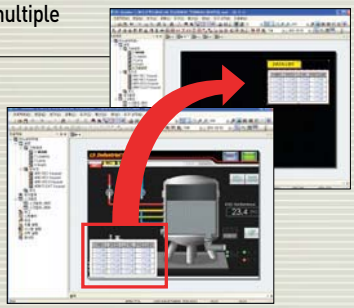
XP-Builder

XGT Panel offers easy and user-friendly multi-interface.

XP-Builder Functions

Implementation of multiple programs

In order to use the previously created drawing data for a new drawing, more than 2 XP-Builder programs are executed simultaneously.



Function to check data

- To check for any error on the data created, and errors can be corrected by clicking on them.
- The specific description of error created is displayed.

Cross-reference function of devices

Devices used for drawing data and tags are displayed.

Drawing Editor: XP-Builder

Project Window

Aligned for easier addition and edition of project view screens and special functions.

Data Element Window

- Displays the objects on a screen currently shown.
- When double-clicked, a window on setting the properties appears.

Output Window

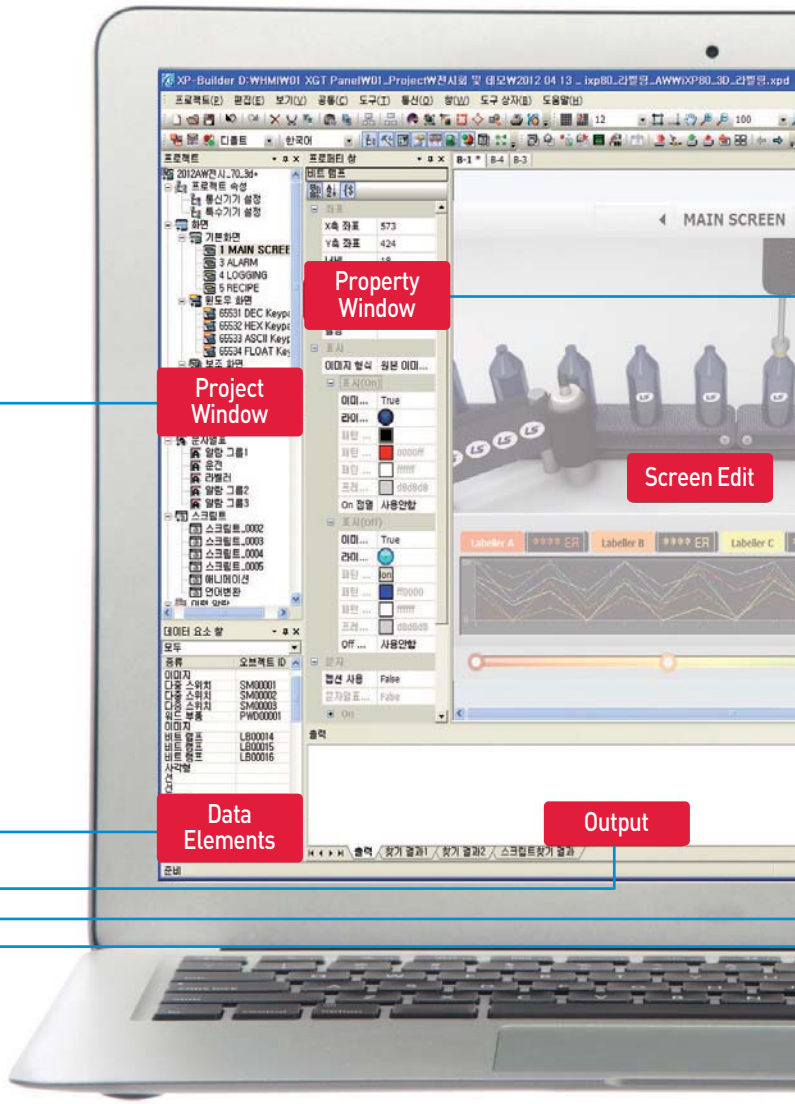
- Displays the error checked on drawing data and the search results.
- It displays the specific description of the errors created.

Tool Box

Used to select an object or draw a shape.

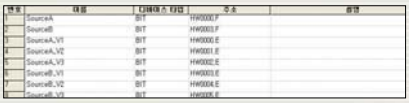
Library Window

- Library is divided by category for easier use, and preview is used for drawing.
- Convenient for users to register and delete the Library.
- Drag & Drop is used for a screen insertion.



Tag function

- Users can set device address by desired name, which can be used in an object.
- When a set device is tagged to an object, addresses can be changed, collectively
- Up to 10,000 tags can be registered.



Various fonts with convenient setting options

- Windows fonts used in a PC can be transmitted to HMI for use.
- When using Windows fonts, font attributes (Italic, bold and underline) can be used as well.
- Various font sizes including True Type are supported.
- Supports the Unicode, characters of other countries such as the standard font and high-quality fonts are beautifully displayed.
- Sophisticated and elegant text can be used to create a screen using various fonts.

Arial : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Book : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Impact : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Helvetica : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Tahoma : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Time : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Verdana : ABCDEFGHIJKLMNOPQRSTUVWXYZ

가나다라마바사아자차카타파하
가나다라마바사아자차카타파하
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가나다라마바사아자차카타파하

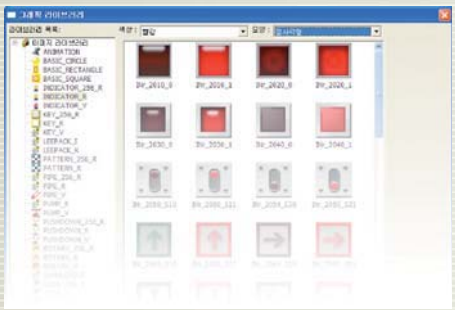
Animation function

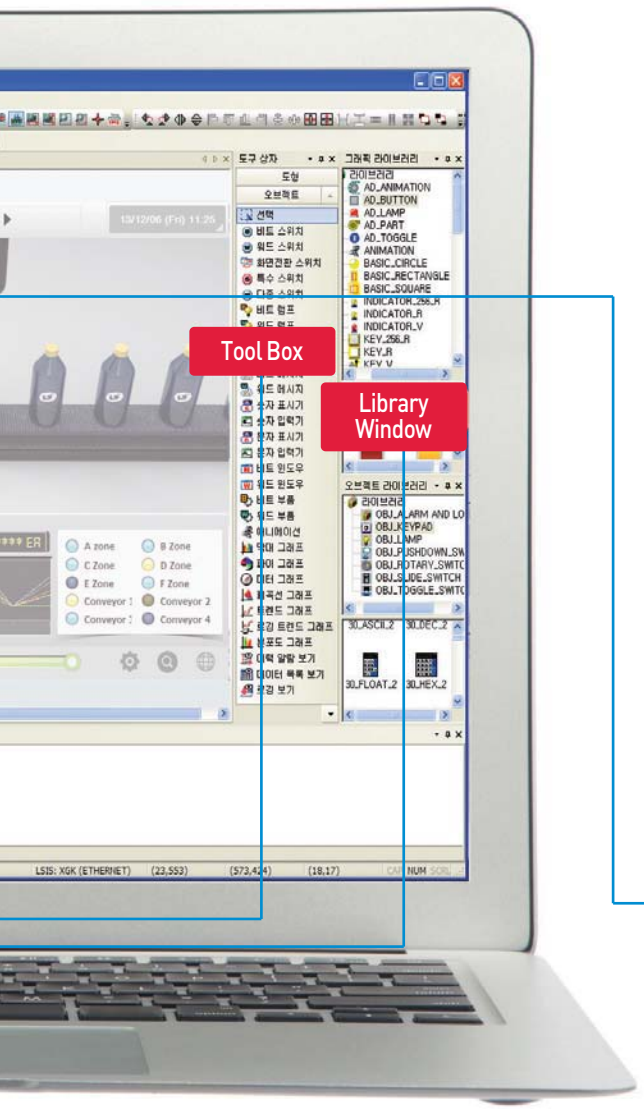
- When GIF format is used, animation effects can be realized depending on the state of given bit.
- When a video clip on given site is created into GIF to be added to a drawing screen, more accurate information can be delivered to users. (Video clip files can be created using the commercial software for GIF creation)

User-oriented screen UI

Providing a flexible script language

- Provides a screen UI that can be easily used considering user's experiences.
- Divided into categories so that a graphic library can be easily searched.
- Various graphic libraries are offered for enhanced usability.





Property Window

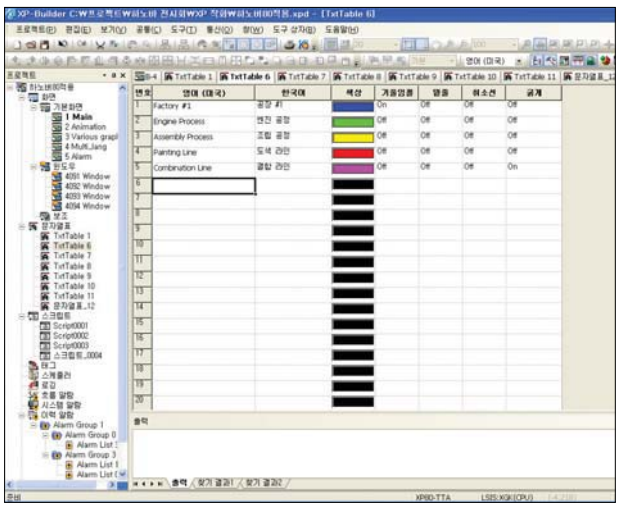
This function enables users to change properties of numerous objects at once, so that users do not have to open each object like a button or a lamp for modification.

- Numerous objects on the screen can be selected at once to replace the pictures, enhancing users' convenience.
- When modifying several objects, only the objects with the same function should be selected.
- Users can correct both pictures and properties.

Software Related Functions

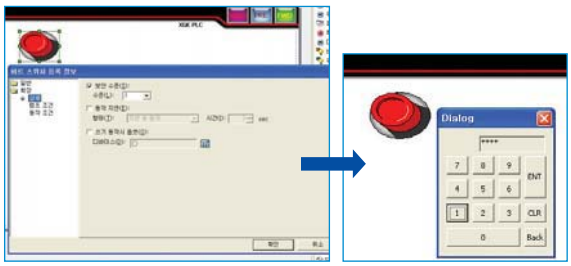
Multi-lingual support & conversion to respond to the global enterprise environments

- In response to enterprise environment of global era, up to 12 languages can be simultaneously converted and users can select a language depending on his/her nationality.
- When desired character string is registered in a table, a language can be converted into a device value and switched upon operation.
- The languages supported include Korean, English, Chinese (PRC/Taiwan), Japanese, French, Turkish, Iranian (Persian), German, Greek, Russian, Italian, Norwegian, Polish, Portuguese and Spanish, all of which are supported in Windows.



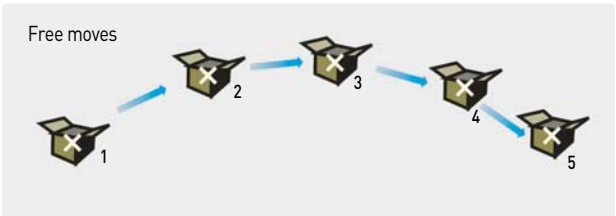
Strict control management using security setting

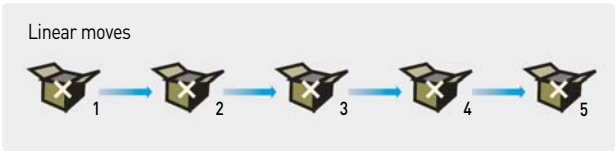
- Upon PLC control using objects like a switch or an input method editor, only the authorized users can perform controls depending on the set security level.
- It supports 10 security levels in total, and the password of a sub-level can be accessed using the password of a main level.
- When the security level is authorized, a session is disconnected after a certain period of time, asking for the password again.



Free and easy moving of parts

- The fixed values and the parts related to the word device are selected/switched to be displayed on a screen, and the images registered as the given parts can be used.
- A mouse is used to set the movement points for free moves, linear moves, and moves based on the XY coordinates, which can be chosen by users.

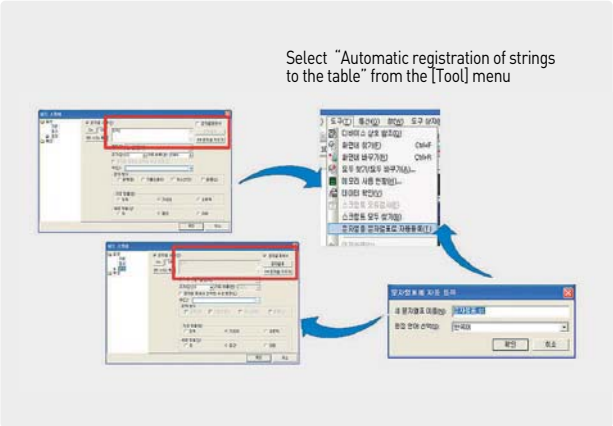




Automatic registration of a character string table

This function enables the character string input by users in the objects to be automatically registered.

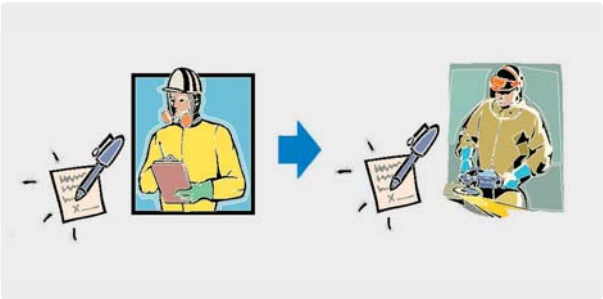
- When the file created using a single language is to be changed to a character string table for the purpose of multi-lingual support, it can be automatically registered to the character string table without inconvenience of users.
- All the static strings used in objects can be registered in the character string table.
- Up to 10,001 character strings can be added to a character string table, and the name of a new character string table and the editing languages can be set and registered by users.

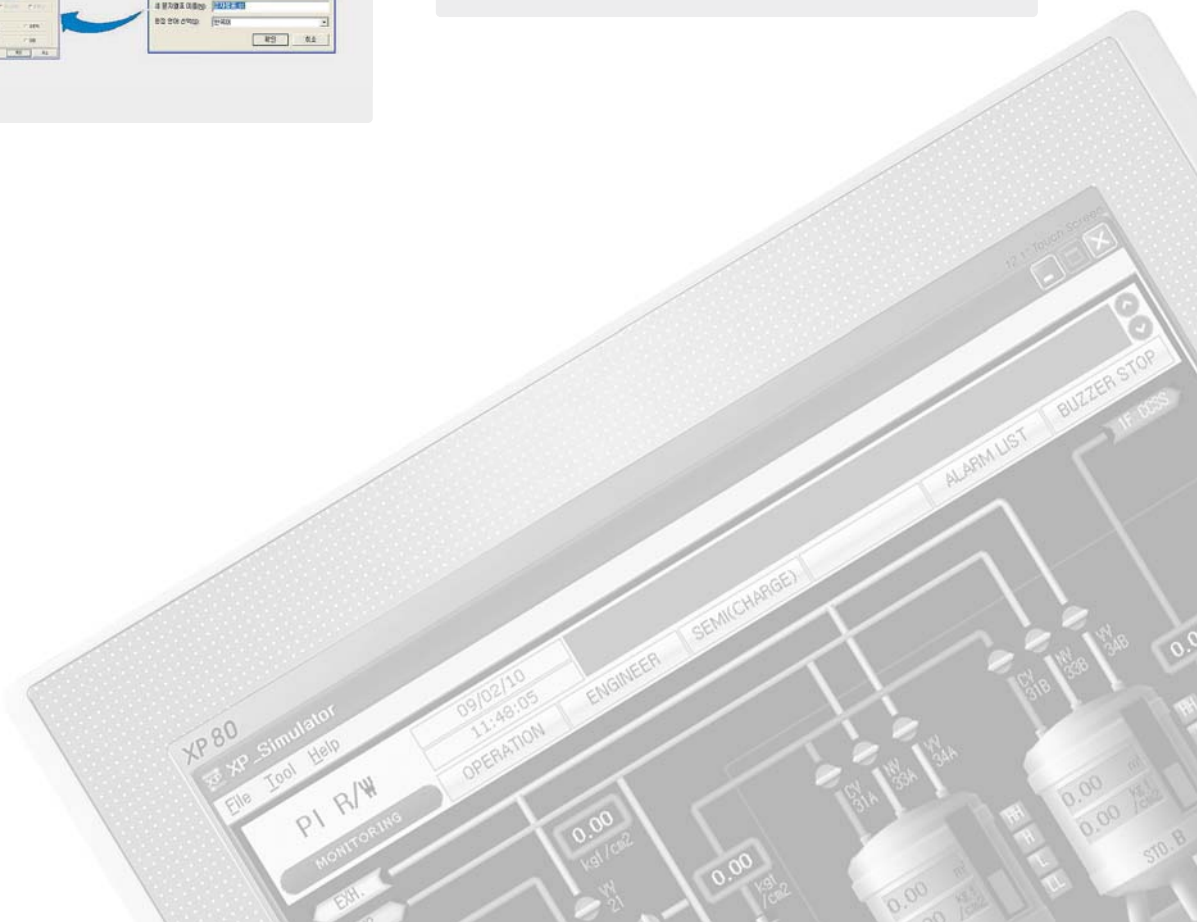


Memo pad function

Function to create or save a short message by selecting various pen thicknesses and colors on XGT Panel.

- It is useful in exchanging messages between operators working in turns.
- The user chooses the thickness and color of the pen and writes on a screen in order to input the message.
- Such memo can be saved in a CF card or a USB memory, and the data are archived even when the power is turned off.
- Users touch the screen and drag to create a memo.
- When creating a memo, users can UNDO/REDO the memo, the thickness/color of a pen can be changed, and a specific memo or all memos can be deleted.

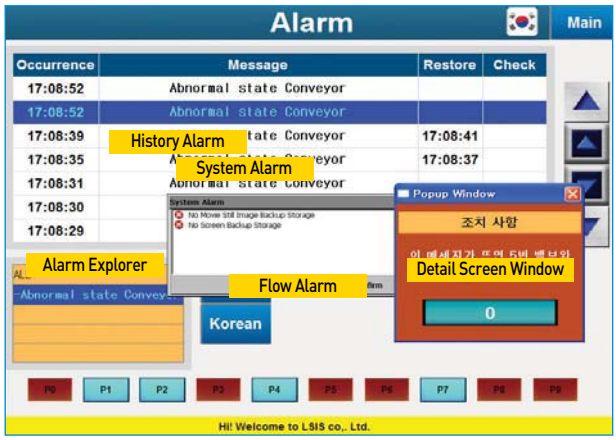




Advanced Functions

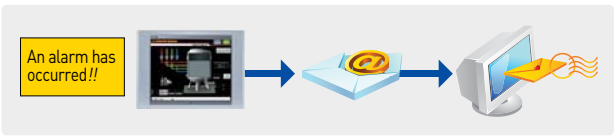
Alarm Function

- **History Alarm**
  The history of alarms can be saved in the device to check the description of occurrence.
  The alarm can be categorized into up to 8 upper and 8 lower class groups or an alarm list, and an alarm explorer can display only the group alarms the user may desire. When a screen on description to check the details of alarms generated is registered, the detailed screen window linked to the alarm will appear.
  (It can be used to check the measures or detailed description when an alarm is generated.)
- **Flow Alarm**
  The alarm generated is displayed on the upper/mid/lower section for users to promptly take actions.
  Flow alarm can be set to be operable at a specific screen, so it can be used to deliver the information on equipments and company.
- **System Alarm**
  When a serious fault or a trouble of HMI occurs, the system alarm informs the users, which is a critical function.



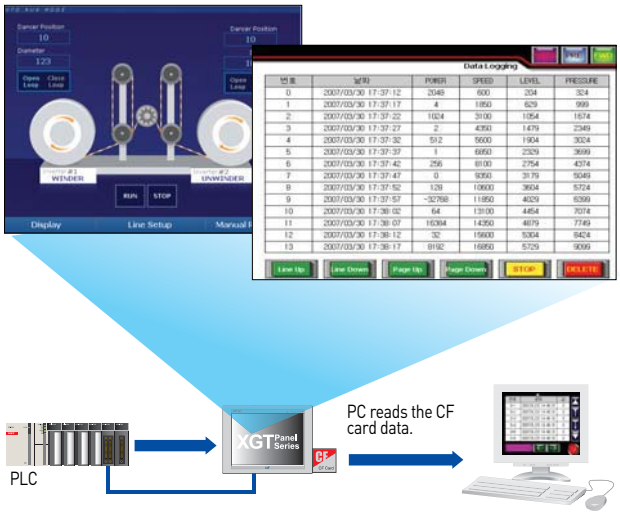
E-mail Function

- It offers a function to send backup files (.csv) using the E-mail address registered upon backup of the logging and alarm data in XGT Panel.
- The E-mail function for logging can only send the backup files of the group desired for each logging group.
- The E-mail function for history alarm includes a function to send to the E-mail only on the alarm messages to the designated receivers when the user-assigned alarm is generated or recovered.
- The logging and alarm backup files sent can be easily analyzed in PC using a program like EXCEL.



Logging Function

- It offers a cyclic logging that is repeated depending on the time and device state and a conditional logging which works under the device conditions.
- Up to 32 logging areas (conditions) can be provided, and the maximum size of an area can be set up to 512Kbyte, 100DWord.
- Up to 512Kbyte, 100DWord (64Bit upon bit logging) per logging can be saved.
- Basically, logging is saved in the built-in SRAM(512Kbyte, 100DWord), and the backup of logging is available using the CF card, USB memory stick or USB external hard disk.
- Logging data can be viewed in XGT Panel using a logging view object, and they can be converted into a CSV format to be easily edited using a PC via software such as EXCEL.



Encryption of Logging/Alarm Backup Files

- The backup file format can be archived as binary files to prevent the data from being damaged or manipulated.
- The encrypted files can be converted into CSV files using a CSV file converter offered from XP-Builder.

Able to View PDF

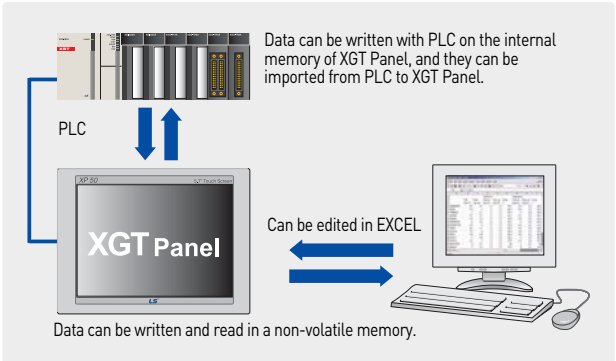
- Viewing PDF file XGT Panel
- Saving trouble shooting instructions for failures (alarm) in PDF format so that users could see in the field
- No number limit of PDF files as PDF files are saved in external memories
- This function is available only in iXP series HMIs, not in XP series HMIs

Scheduler

- Scheduler assigns an operation to be executed on a set time.
- Available functions include Bit ON/OFF, setting Word values and a script operation. Each scheduler can assign up to 8 operations.
- Up to 32 schedulers can be set.

Recipe

- After the data to be written on PLC are created, the data values created on a PLC device continuously connected to a specific device can be written.
- It can read a lot of device values from the PLC continuously connected to a specific device.
- Basic recipe can register up to 10000 Word/DWord devices and 255 table blocks.
- Recipe data are saved in a non-volatile memory of XGT Panel. Thus, when the power is out, the data saved at the last minute are kept.
- Recipe data can be registered and edited using a XGT Panel or an EXCEL program.



Script

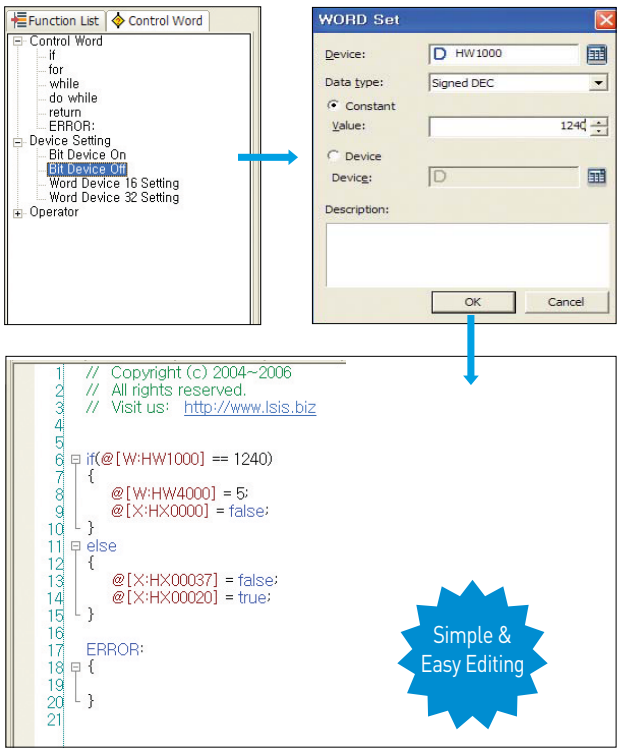
Providing a flexible script language

- It is difficult to perform drawing using only the provided object functions, and it can be supplemented using a script.
- A structured language similar to the C language is used for user's convenience.
- The script using complicated arithmetic operations and various functions is executed to greatly reduce the load upon external controllers.
- A validity check of the grammar on the created scripts is available.

Various uses of scripts

- A wide range of scripts including global scripts, screen scripts and object scripts can be used depending on the usage.
- A global script operates according to ON/OFF of the device assigned, regardless of the screen operation, and a special device can be used for scripts in a regular basis.
- An object script can perform operational management of the object devices.
- A script can run when a screen opens or closes.

Convenient script tool box & script error check

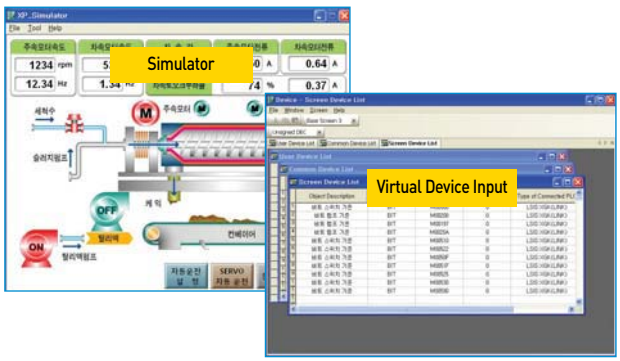


Link with Controllers

Convenient Simulator

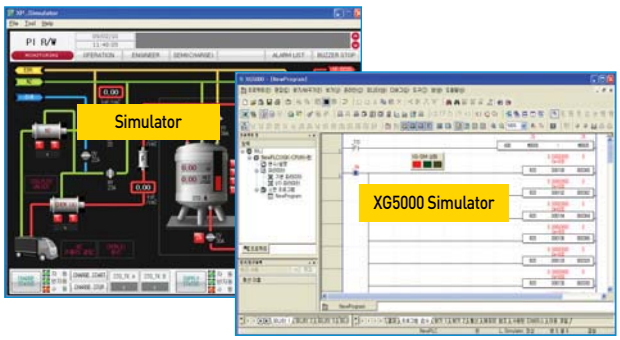
Offline simulation

- Without XGT Panel, the drawing data can be directly viewed from PC.
- Devices can be monitored using a PC, and values can be directly input to check operations.
- A simulator is used to check the operations just like the XGT Panel. Before transmitting the drawing data to HMI, data errors and abnormal operations can be checked.



Able to Link with PLC Simulator

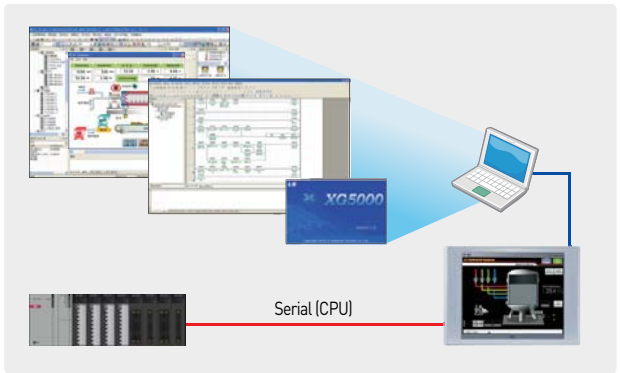
- Controlling and monitoring testing in PC linking XP-Builder (XP-Simulator) and PLC simulator
- Linking with LSIS PLC simulator and XG5000 simulator
- Linking with SIEMENS PLC simulator and S7-PLCSIM (S7-PLCSIM v5.4 or above)
- Linking with Rockwell Automation PLC simulator and RSLogix Emulate 5000 Controller (v21.00.00 or above)
- Linking with Mitsubishi PLC simulator and GX Simulator (GX Simulator v7.30 or above)



Path-through (XP-VSP)

When XGT Panel is connected to PLC with serial, PLC ladder program can be modified using the internal Ethernet.

- Users no longer have to change the cable for PLC program modification, or to go to the PLC for changes.
- A program can be modified even when a control panel is far away.



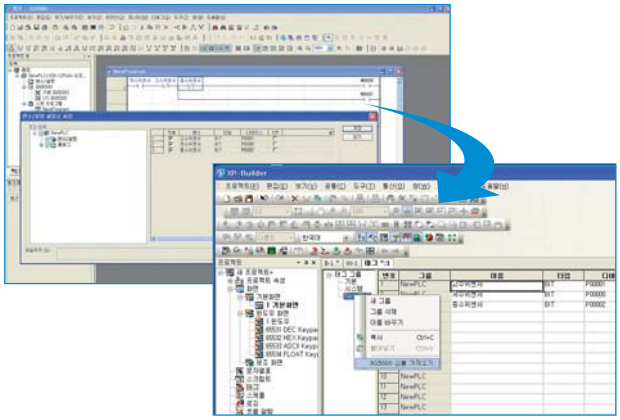
Note) XP-VSP user manual reference

Manufacturers	Supported Drives
LSIS	ALL LSIS PLC CPU
	XGI/K Series Link (Only Remote-1 Connection)
Omron Corporation	CS/CJ Host Link Serial
YASKAWA	MEMOBUS RTU Master

Using XGT PLC for batch-registration of devices (tag function)

The variable names used in the PLC program that is created using XG5000 are automatically registered in XP-Builder, so that they can be used in drawings.

- [Save as a Variable/Description File] of XG5000 is used to first save the variable names used as CSV files.
- Using [Import XG5000 Symbols] from the [Tag] item of XP-Builder, an automatic registration via tags is possible (Array variables supported). Without changing the memory address, the variables used in the PLC program can be used.



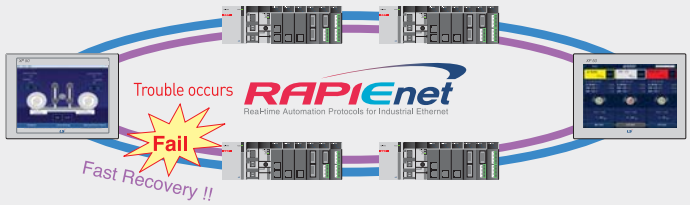
Communication Options

Fieldbus option provided

Various Fieldbus communications using the XGT Panel options

(RAPIEnet, Profibus-DP and CANopen Slave offered)

RAPIEnet(XP0-EIMT) twisted-pair ring system diagram

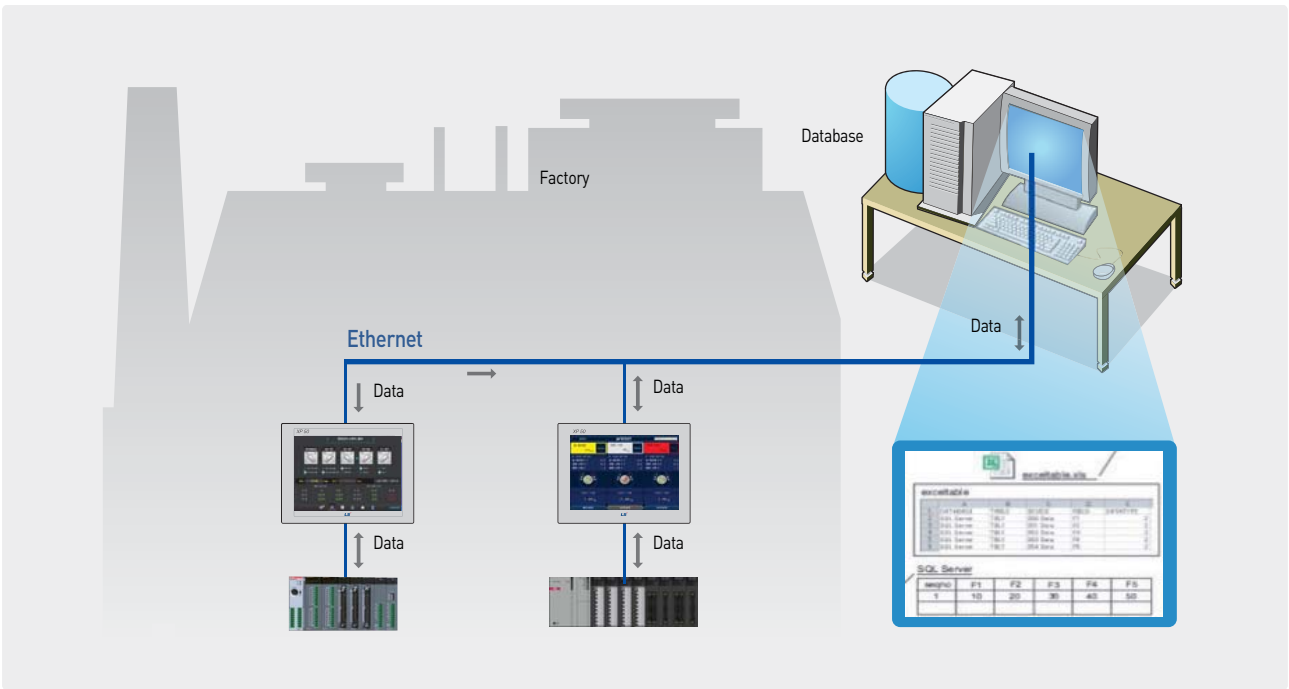


Note) An option module supports only XP (iXP to be supported in the future)

XP-Server Function

The data required from the production site's XGT Panel can be directly collected or saved in a PC.
It has several roles including a mutual data exchange between several XGT Panels, or sending an E-mail or connecting to a Database.

- It connects to the Database via PC to save, inquire and manage the XGT Panel data.
- When a trigger condition is generated, users will be informed via data E-mail of PC.
- When a trigger condition is generated, it imports or writes the screen capture, logging, alarm and recipe data of a specific XGT Panel.
- It is possible to collect various information including production outputs and causes of errors and failures from the XGT Panel to the DB server

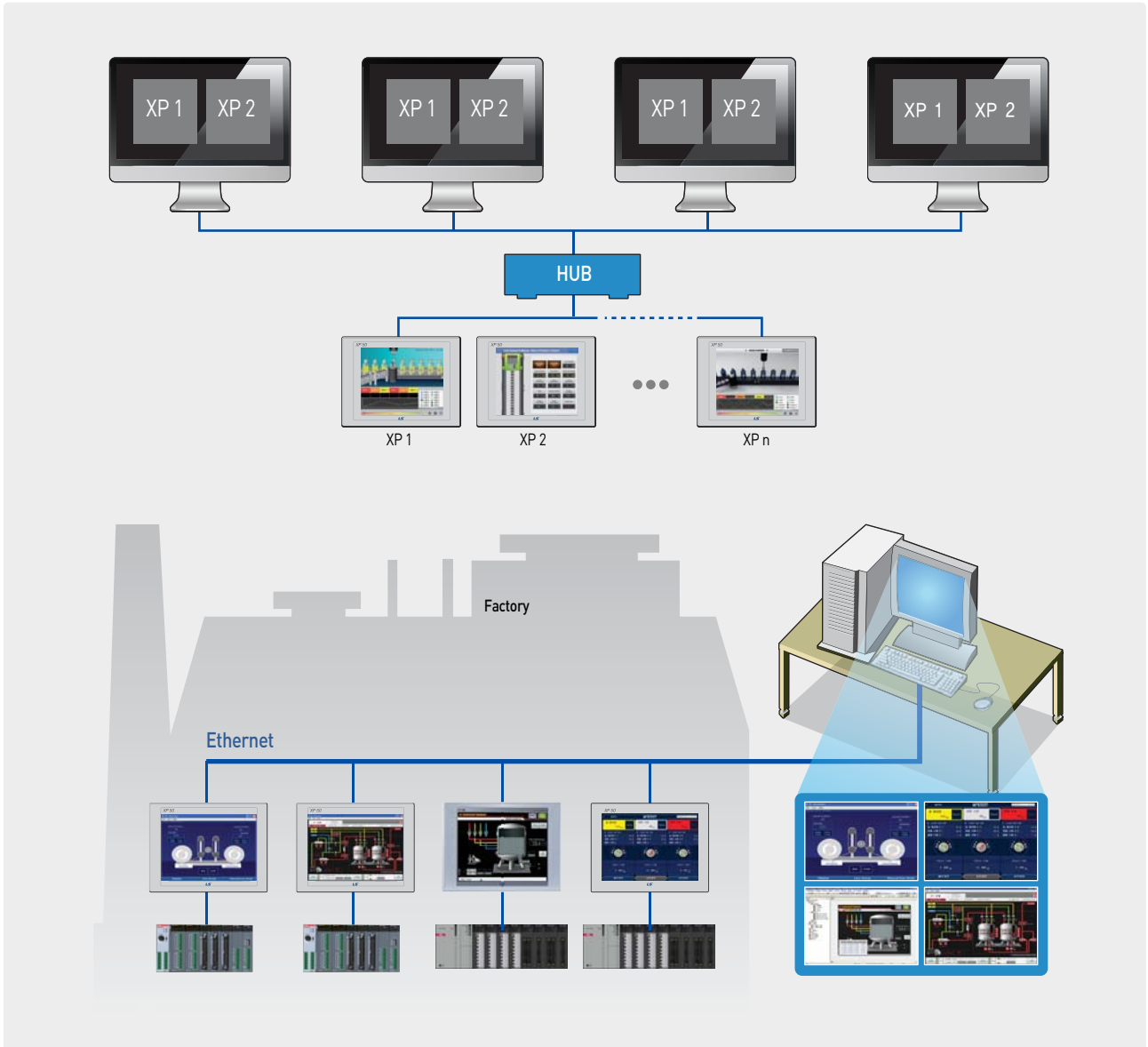


External Monitoring Function

※ Only the Ethernet-support models can use the function.

XP-Remote

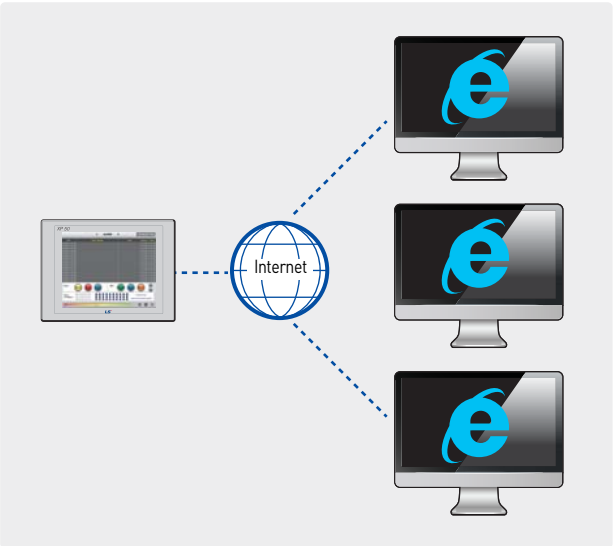
- An XGT Panel screen can be monitored and controlled remotely with a PC.
- Up to 4 PCs can remote-access to a single XGT Panel. (Only one PC can access XP-VNC.)
- Remote PC control of XGT Panels can be authorized or restricted (When not authorized, it is impossible to control with the Remote PC).
- There is a synchronization mode and a non-synchronization mode, which allows users to monitor the XGT Panel and the Remote PC screen under the same or different conditions.



Web Server

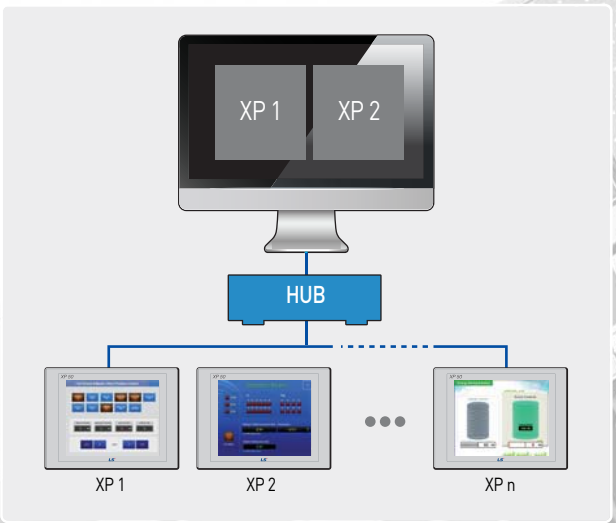
- The screen currently viewed on a XGT Panel can be viewed on a web browser via Internet.
- It is accessible in any place where Internet is connected.
- It can be connected to multiple Internet Explorers. (Impossible to access the XP screen at the same time)
- It is possible to upload the logging and alarm backup files as csv files in the XGT Panel.
- It is possible to restrict access of specific users or groups.

※ The functions described above are available when a Web Server Program is installed to the XGT Panel using XP-Manager.



XP-VNC

- The screen currently shown in the XGT Panel can be viewed from the user's PC.
- Several XGT Panels can be monitored and controlled with one PC.
- After inserting the IP of XGT Panel to be accessed from XP-VNC (S/W for PC), the current screen of the XGT Panel can be monitored and controlled.
- It is possible to restrict PC control when the XGT Panel is under operation on site (VNC interlock device provided).

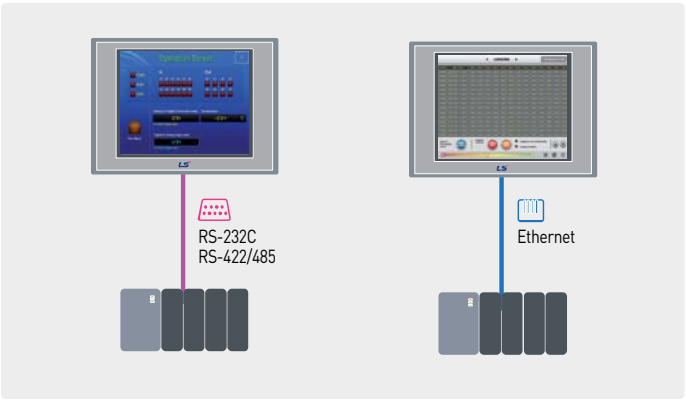


System Block Diagram

1 : 1 Serial/Ethernet Communication

One controller to one XGT Panel

※ In case of the 1:1 Ethernet communication, a cross cable should be used.

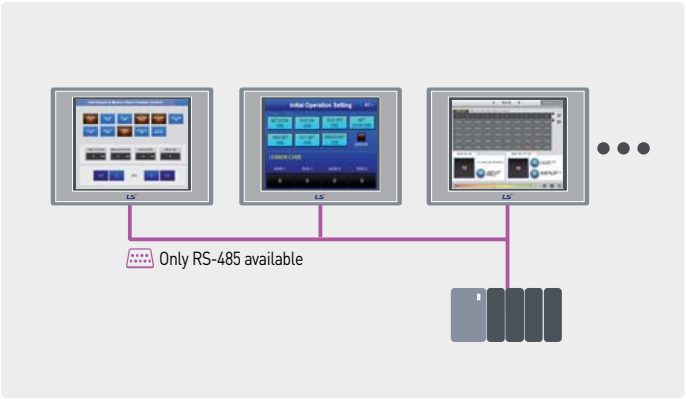


N : 1 Serial Communication

One controller to multiple XGT Panels (serial)

※ Up to 16 XGT Panels can be connected, but the speed for screen refreshing varies according to the number of panels.

※ Connection available only to specific controllers (limited to PLCs)

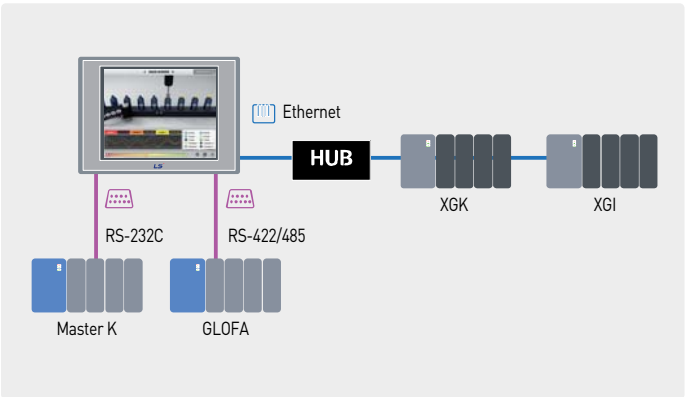


Simultaneous connection with multiple controllers

4 kinds of controllers to one XGT Panel

※ Without the RS-422/485 and RS-232C, up to 4 controllers can be connected using only Ethernet.

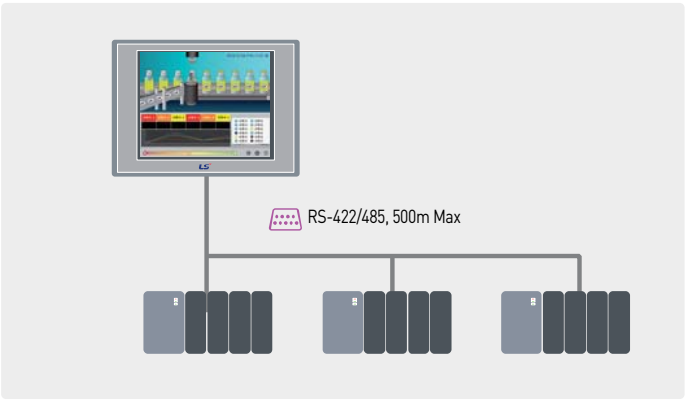
※ When it comes to iXP, up to 16 controllers can be connected.



1 : N Serial Communication (Multi Drop)

Multiple controllers to one XGT Panel

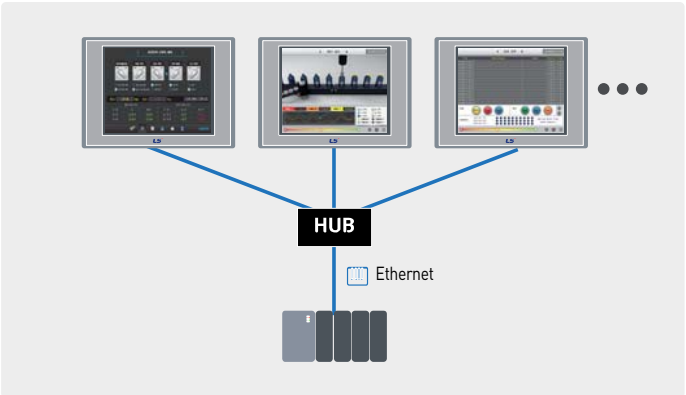
※ When 1:N communication is applied, the same types of controllers should be used.



N:1 Ethernet Communication

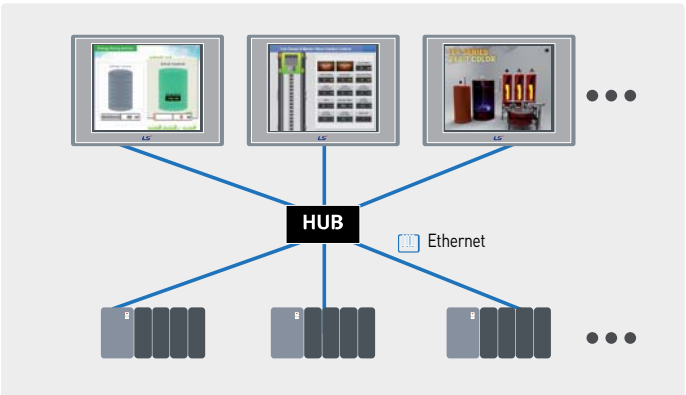
One controller to multiple XGT Panels (Ethernet)

※ According to the controller type, the number of XGT Panels connected may vary.



N:M Ethernet Communication

Multiple controllers to multiple XGT Panels



XGT Panel

Our Solution

We are leaping as a global leader beyond the top enterprise in Korea in the field of automation solutions.

The LSIS HMI solutions incorporate the core H/W and S/W technologies and services, which are optimized for client's environments at various industrial sites, ranging from unit machines to massive process control.

iXP Series

High-resolution and performance

- 1GHz high-performing CPU & quick screen refreshing speed
- 16,777,216. TFT color (24bit) support & high-luminance/resolution LCD
- Mass internal memory (User memory: 128MB, Data backup: 1MB)

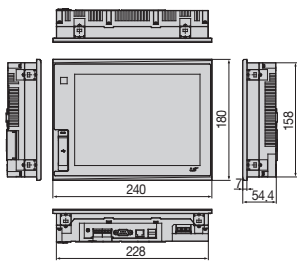
User-oriented simple environment

- Various storage interfaces (USB/SD)
- Movement detection (presence sensor) system (within 1m)

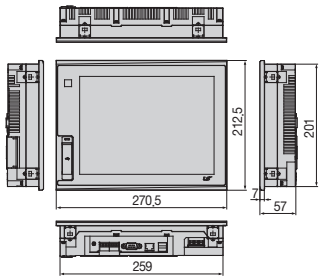
Dimensions

[Unit: mm]

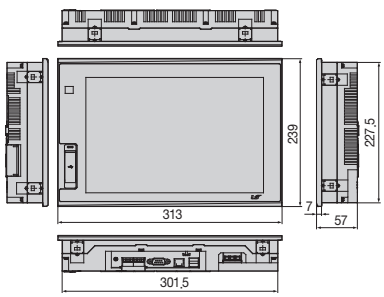
iXP50-TTA



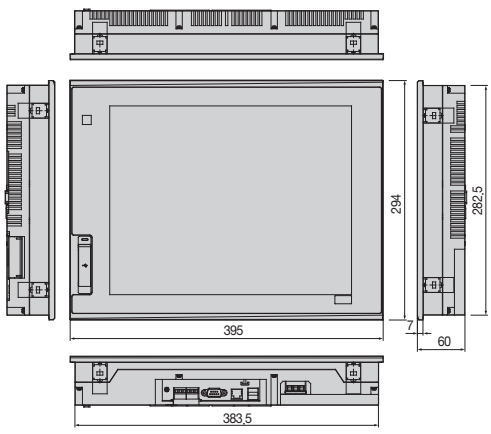
iXP70-TTA



iXP80-TTA



iXP90-TTA



General Information

Item	Description				Standard
Ambient Temperature	0℃~+50℃				
Storage Temperature	-20℃~+60℃				
Ambient Humidity	10~85%RH, without dew condensation				
Storage Humidity	10~85%RH, without dew condensation				
Vibration resistance	Occasional vibration			Counts	
	Frequency	Acceleration	Amplitude	10 times each direction (X, Y and Z)	IEC 61131-2
	5 ≤ f < 9Hz	–	3.5mm		
	9 ≤ f ≤ 150Hz	9.8㎨	-		
	Continuous vibration				
	Frequency	Acceleration	Amplitude		
	5 ≤ f < 9Hz	-	1.75mm		
	9 ≤ f ≤ 150Hz	4.9㎨	-		
Shock resistance	Maximum shock acceleration: 147㎨(15g) * Authorization time: 11ms * Pulse waveform: Half-sine wave (3 times each of X, Y and Z) *				IEC 61131-2
Vibration resistance	Square wave impulse noise	DC: ±1,200V AC: ±1,800V			LSIS Standards
	Electrostatic discharge	±4kV (Contact discharge)			IEC 61131-2, IEC 61000-4-2
	Radiated electromagnetic field noise	80 ~ 100MHz, 10V/m			IEC 61131-2, IEC 61000-4-3
	Fast transient/Burst noise	Power Module: 2 kV, Communication Interface: 1kV			IEC 61131-2, IEC 61000-4-4
Operating ambience	Free from corrosive gas and excessive dust				
Altitude	2,000m (6,562ft) or below				
Pollution degree	2 or under				
Cooling method	Natural air-cooling				

Specifications

Item		iXP50-TTA/DC	iXP70-TTA/DC iXP70-TTA/AC	iXP80-TTA/DC iXP80-TTA/AC	iXP90-TTA/DC iXP90-TTA/AC
Display type		TFT color LCD			
Screen size		21.3cm (8.4")	26.4cm (10.4")	30.7cm (12.1")	38.1cm (15")
Display Resolution		800×600 pixel (SVGA)	800×600 pixel (SVGA)	800×600 pixel (SVGA)	1,024×768 pixel (SVGA)
Color indication		16-bit and 24-bit Color (default: 16-bit Color)			
Indication degree		Left/Right: 80 deg. Up: 80 deg. Down: 60 deg.	Left/Right: 80 deg. Up: 60 deg. Down: 80 deg.		
Backlight		LED Type			
Backlight duration		70,000 hours	60,000 hours		
Brightness		500 cd/㎡	700 cd/㎡	550 cd/㎡	800 cd/㎡
Touch panel		4-Line type, analog			
Sound Output		Magnetic buzzer (85dB)			
Process		ARM Cortex-A8 Core (32bit RISC), 1GHz			
Memory	Flash	512MB(display 128MB)	1GB(display 128MB)		
	Operating RAM	256MB	512MB		
	Backup RAM	1MB			
Backup data		Date/Hour data, Logging/Alarm/Recipe data and nonvolatile device			
Battery duration		Approx. 3 years (Operating ambient temperature of 25℃)			
Ethernet		1 channel, 10/100BASE-TX			
USB Host		3 channels, USB 2.0 host (mouse, keyboard, printer* and USB memory driver is available)			
		1 channel, USB 2.0 slave (for download and upload project file)			
RS-232C		1 channel			
RS-422/485		1 channel, RS-422/485 mode			
SD Card		1 Slot (SDHC)			
Human sensor		-	Detection range: side 1-1.5m, front 40-50cm Angle: high/low 100°, left/right 140° (detecting 5-20 micron infrared light)		
Audio output		LINE-OUT 1 channel			
Expansion module		For communication and I/O option module (available later)			
VM module		-	4 channels video input (available later)		
Multi-language		Up to 12 language simultaneously			
Animation		GIF format is available			
Recipe		available			
Data logging		available			
Script executor		available			
Certifications		CE, UL(cUL), KC			
Protection standard		IP65			
Dimension (mm)		240.5×180.0×54.4	270.5×212.5×60.0	313.0×239.0×56.0	395.0×294.0×60.0
Panel cut (mm)		228.5×158.5	259.0×201.0	301.5×227.5	383.5×282.5
Rated voltage		DC24V	DC12/24V(AC 100-240V)		
Power consumption (W)		30.8	42.3	42.3	42.3
Weight(Kg)		1.9	2.2	2.4	3.9

* SEWOO printer only

eXP Series

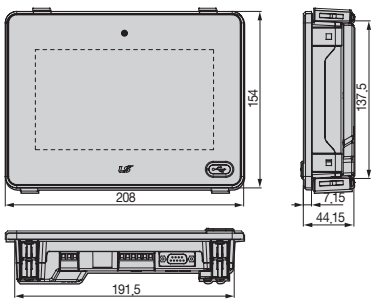
- TFT LCD-applied wide type
- LED Backlight adopted for enhanced contrast ratio and low-power
- PLC Ladder monitoring function: Only XGK/XBC supports*
- Web Server* / Data Server* / Path-Through Function*
- Remote Viewer Function*
- Screen editor : XP-Builder

*Functions that support only the TTA model

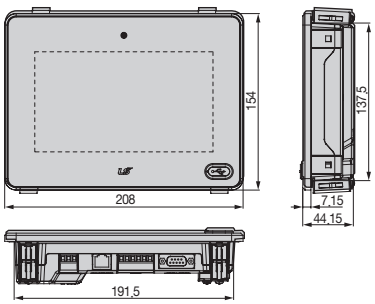
Dimensions

[Unit: mm]

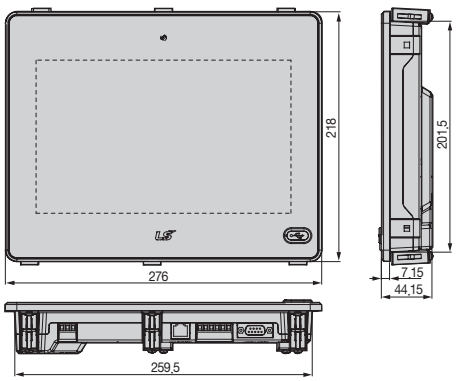
eXP40-TTE



eXP40-TTA



eXP60-TTA



General Information

Item	Description				Standard
Ambient temperature	0℃~+50℃				
Storage temperature	-20℃~+60℃				
Ambient humidity	10~85%RH, without dew condensation				
Storage humidity	10~85%RH, without dew condensation				
Vibration resistance	Occasional Vibration			Counts	
	Frequency	Acceleration	Amplitude	10 times each direction (X, Y and Z)	IEC 61131-2
	5 ≤ f < 9Hz	-	3.5mm		
	9 ≤ f ≤ 150Hz	9.8㎨	-		
	Continuous Vibration				
	Frequency	Acceleration	Amplitude		
	5 ≤ f < 9Hz	-	1.75mm		
	9 ≤ f ≤ 150Hz	4.9㎨	-		
Shock resistance	Maximum shock acceleration: 147㎨(15g) Authorization time: 11㎳ Pulse waveform: Half-sine wave pulse (3 times each of X,Y and Z)				IEC 61131-2
Noise resistance	Square wave impulse noise	DC: ±1,200V			LSIS Standards
	Electrostatic discharge	±4kV (Contact discharge)			IEC 61131-2, IEC 61000-4-2
	Radiated electromagnetic field noise	80 ~ 100MHz, 10V/m			IEC 61131-2, IEC 61000-4-3
	Fast transient/Burst noise	Power module: 2.4 kV, Communication interface: 1.2kV			IEC 61131-2, IEC 61000-4-4
Operating ambience	Free from corrosive gas and excessive dust				
Altitude	2,000m (6,562ft) or below				
Pollution degree	2 or under				
Cooling method	Natural air-cooling				

Specifications

Item		eXP40-TTE/DC	eXP40-TTA/DC	eXP60-TTA/DC
Display Type		TFT color LCD		
Display Size		17.7cm (7 inch)		25.9cm (10.2 inch)
Resolution		800 x 480 (WVGA)		
Color		65,536 colors		
Display Angle		Left/Right: 60 deg. Up: 40 deg. Down: 60 deg.		Left/Right: 55 deg. Up: 35 deg. Down: 55 deg.
Backlight		LED mode, Auto On/Off		
Backlight Capacity		20,000 hr or more		
Brightness(LCD)		500 cd/㎡		350 cd/㎡
Touch Panel		4-wire system, Analogue		
Sound		Magnetic buzzer (85dB)		
Processor		ARM9 Core (32bit RISC), 454MHz		
Memory	Flash	128MB(Screen 64MB)		
	Operation RAM	128MB		
	Backup RAM	128KB		
Backup Type		Date/Time data, Logging/Alarm/Recipe data, non-volatile device		
Batter Capacity		Around 3 years (Upon operation at 25℃)		
RTC Function		Built-in		
Ethernet		-	1 channel, 10/100BASE-TX	
USB Port		1 channels, USB 2.0 host (mouse, keyboard, printer* and USB memory driver is available)		
		1 channel, USB 2.0 slave (for download and upload project file)		
RS-232C		1 channel		
RS-485		1 channel		
RS-422/485		1 channel, 422/485 Combination		
Multi-language		Up to 12 language simultaneously		
Animation		GIF format is available		
Recipe		available		
Data logging		available		
Script executor		available		
Certification		CE, UL(cUL), KC		
Protection		IP65		
Size (mm)		208.0 x 154.0 x 44.0		276.0 x 218.0 x 44.2
Panel Cut (mm)		192.0 x 138.0		260.0 x 202.0
Power		DC24V		
Power Consumption (W)		23.1	23.1	23.1
Weight (kg)		0.59	0.60	1.0

* SEWOO printer only

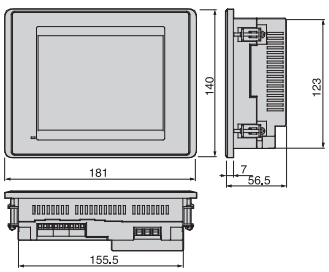
XP Series

- 65,536 TFT color
- 4/10/20MB User memory, 128/512KB Backup memory
- Ethernet & serial communications support
- USB Host function to be used in various PC devices
- Up to 12 languages at a time and a batch-change of languages
- Offline simulations (Link to the XG5000 simulator)

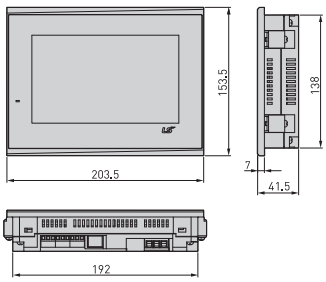
Dimensions

[Unit: mm]

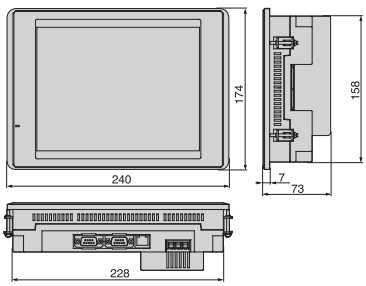
XP30-TTA / TTE



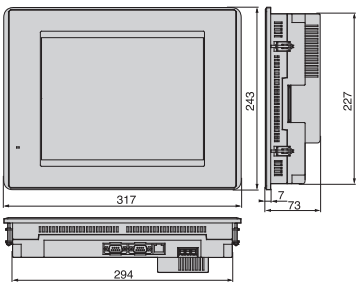
XP40-TTA / TTE (7" wide Type)



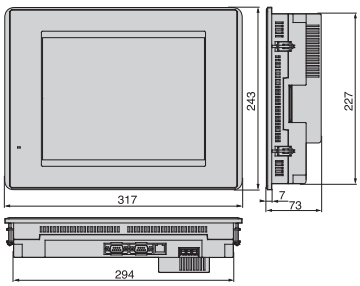
XP50-TTA



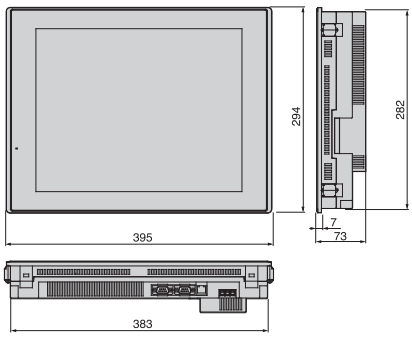
XP70-TTA



XP80-TTA



XP90-TTA



General Information

No.	Item	Description				Standard
1	Ambient temperature	0℃~+50℃				
2	Storage temperature	-20℃~+60℃				
3	Ambient humidity	10~85%RH, without dew condensation				
4	Storage humidity	10~85%RH, without dew condensation				
5	Vibration Resistance	-20℃~+60℃			Counts	IEC 61131-2
		Frequency	Acceleration	Amplitude	10 times each direction (X, Y and Z)	
		5 ≤ f < 9Hz	-	3.5mm		
		9 ≤ f ≤ 150Hz	9.8㎨	-		
		Continuous Vibration				
		Frequency	Acceleration	Amplitude		
		5 ≤ f < 9Hz	-	1.75mm		
		9 ≤ f ≤ 150Hz	4.9㎨	-		
6	Shock Resistance	Maximum shock acceleration: 147㎨(15g) Authorization time: 11㎳ Pulse waveform: Half-sine wave pulse (3 times each of X,Y and Z)				IEC 61131-2
7	Noise Resistance	Square wave impulse noise	AC: ±1,500V DC: ±1,000V			LSIS Standards
		Electrostatic discharge	Voltage: 6 kV (Contact discharge)			IEC 61131-2, IEC 61000-4-2
		Radiated electromagnetic field noise	27 ~ 500MHz, 10V/m			IEC 61131-2, IEC 61000-4-3
		Fast transient/Burst noise	Power module: 2 kV, Communication interface: 1kV			IEC 61131-2, IEC 61000-4-4
8	Operating ambience	Free from corrosive gas and excessive dust				
9	Altitude	2,000m (6,562ft) or below				
10	Pollution degree	2 or under				
11	Cooling method	Natural air-cooling				

Specifications

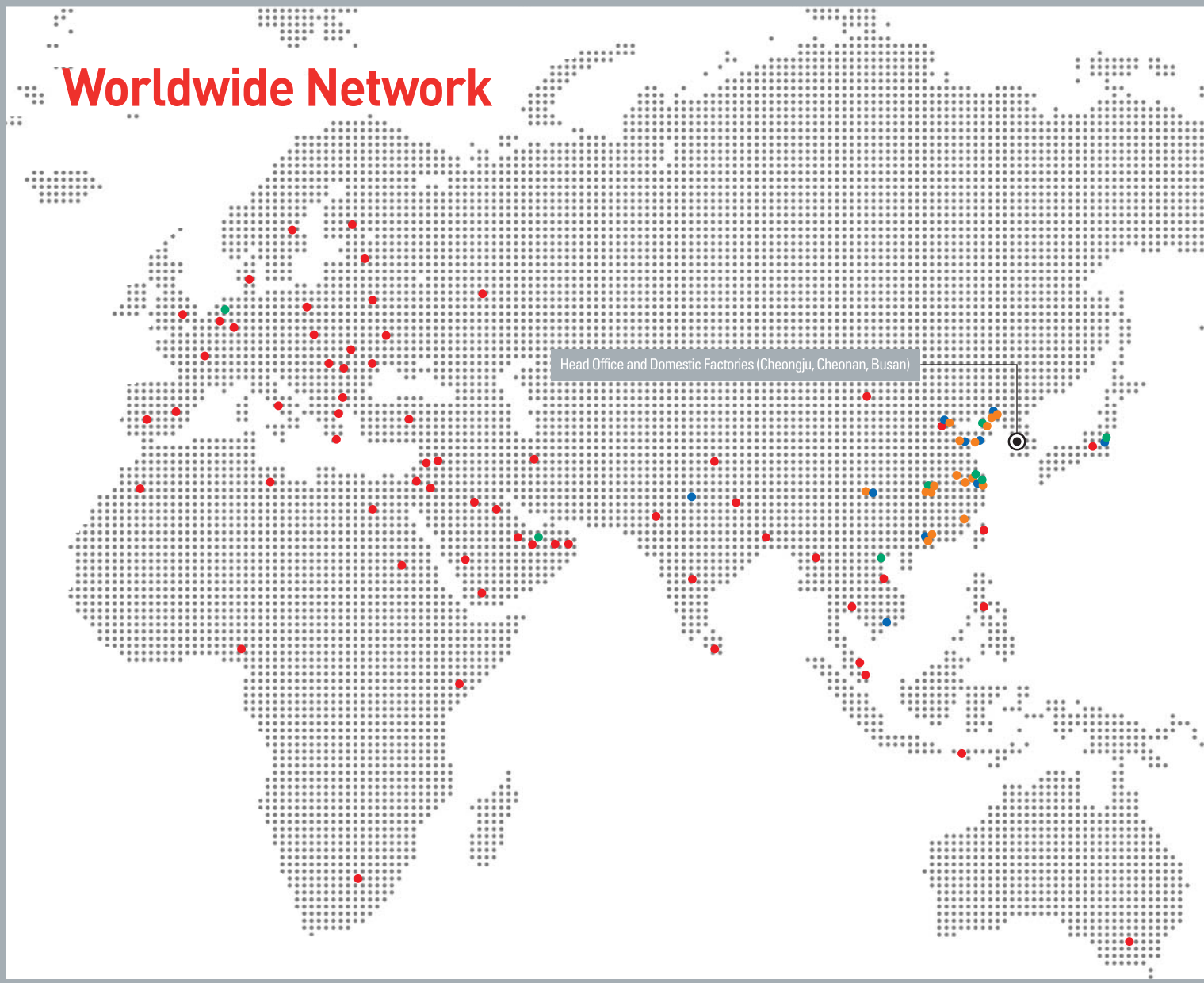
Model Type		XP30-BTE/DC	XP30-BTA/DC	XP30-TTE/DC	XP30-TTA/DC	XP40-TTE/DC	XP40-TTA/DC	XP50-TTA/DC	XP70-TTA/AC XP70-TTA/DC	XP80-TTA/AC XP80-TTA/DC	XP90-TTA/AC
		Mono		Color							
Display Element		Mono Blue LCD		TFT color LCD							
Screen Size		14cm (5.7")				17.7cm (7")		21cm (8.4")	26cm (10.4")	31cm (12.1")	38cm (15")
Resolution		320×240				800×480		640×480		800×600	1024×768
Color		8-column Gray Scale		256 colors	65,536 colors	65,536 colors					
Backlight		LED mode						CCFL(can be replaced), Auto On/Off			
		50,000 hours			60,000 hours	30,000 hours		50,000 hours			60,000 hours
Contrast		Adjustable		Fixed							
Brightness		230cd/㎡			600cd/㎡	280cd/㎡		480cd/㎡	430cd/㎡	400cd/㎡	450cd/㎡
Viewing Angle	Up/Down(Degree)	20/40		80/80	70/70	50/60		50/60	45/65	45/75	60/50
	Left/Right(Degree)	45/45		80/80		65/65		65/65	65/65	65/65	75/75
Touch Panel		4-wire system, analogue				Analog resistive		8-wire system, analogue			
Movement LED		Green: Normal RUN (Monitoring & drawing data download) Red: Error (Communication error & drawing data error)									
Memory	Screen Data	4MB	10MB	4MB	10MB	4MB	10MB	10MB			20MB
	Backup Data	128KB	512KB	128KB	512KB	128KB	512KB				
Ethernet		-	1ch, 10/100Base-T	-	1ch, 10/100Base-T	-	1ch, 10/100Base-T				
USB Interface		USB Host × 1	USB Host × 2	USB Host × 1	USB Host × 2	USB Host × 1		USB Host × 2			
Serial	RS-232C	2ch(1 port for PC communication)									
	RS-422/485	1ch, 422/485 optional mode									
CF Card Interface		-	CF card (TAPE-1) ×1	-	CF card (TAPE-1) ×1	-		CF card (TAPE-1) ×1			
AUX Interface		-	Optional	-	Optional	-		Optional			
Certification		CE, UL, KC									
Protection		IP65 (Front Water Proof Structure)									
Size(W×H×D)mm		181 x 140 x 56.5	181 x 140 x 66.5	181 x 140 x 56.5	181 x 140 x 66.5	203.5 x 153.5 x 41.5		240 x 174 x 73	317 x 243 x 73		395 x 294 x 73
Panel Cut (W×H)mm		155.0 x 123.5				192 x 138		228.5 x 158.5	294.5 x 227.5		383.5 x 282.5
Weight (kg)		0.62	0.75	0.62	0.75	2.2	2.4	1.4	2.2	2.4	3.9
Power	Rated Voltage	DC 24V							AC100~220V, DC 24V		AC100~220V
	Permitted Voltage AC	-							MIN 85 VAC, MAX 264 VAC		
	Permitted Voltage DC	MIN 19.2 VDC, MAX 28.8 VDC									–
	Power Consumption (W) AC	–							21.8	31.9	31.9
	Power Consumption (W) DC	9.7	16.9	9.6	17.4	9.8	9.8	18.7	20.1	25.7	–

List of Communication Drivers

Manufacturer	Driver name
LSIS	GM CPU
	GM Cnet
	GM Enet
	MK CPU
	MK Cnet
	MK Enet
	XGK CPU
	XGK Cnet
	XGK Enet
	XGK EtherNet/IP
	XGB CPU
	XGB Cnet
	XGB Enet
	XGB EtherNet/IP
	XGI/XGR CPU
	XGI/XGR Cnet
	XGI/XGR Enet
	XGI/XGR EtherNet/IP
	XEC CPU
	XEC Cnet
	XEC Enet
	XEC EtherNet/IP
	Inverter LSBus
	Inverter Modbus
	User Defined Protocol
	User Defined Protocol (Slave)
	XGT Servo
LS Mecapion	VS/VP Servo Drive
	MXQ Series
BACnet	IP Master
BYD Auto	BYD Auto dedicated
CAN in Automation	CANopen Slave
Control Techniques	CT Modbus RTU
DAEWON GSI	DAEWON GSI dedicated controller
Dasarobot	iM-SIGMA series
Delta Electronics	DVP Series
Digital Electoronics(Pro-face)	Memory Link
Fuji Electric Systems	MICREX-SX Series SIO
	MICREX-SX Ethernet
GE Intelligent Platforms	SNP
	SNP-X
HANYOUNG NUX	Temperature Controller
HIGEN Motors	Servo
Hitachi	H Series Ethernet
	H Series Link
HYUNDAI Elevator	SKY-RAV(Ethernet)
	SKY-RAV(Link)
KDT Systems	CIMON Serial Link
	BP Series Loader
	CP Series Loader
	XP Series Loader
KEYENCE	KV-700/1000/3000/5000/5500 Serial
	KV-700/1000/3000/5000/5500 Ethernet

Manufacturer	Driver name
KOYO Electronic	DirectNet
KTURBO	Turbo Blower
Lenze Automation	Lecom A/B
Mitsubishi Electric	MELSEC A-CPU
	MELSEC A-Link
	MELSEC FX-CPU
	MELSEC FX-Ethernet
	MELSEC FX-Link
	MELSEC Q-CPU, "U" Type excluded
	MELSEC QnA-Link
	MELSEC QnA-Ethernet
	MELSEC QnU CPU Ethernet
	MELSERVO-J2
	MELSERVO-J3
OMRON	CS/CJ Series Ethernet
	CS/CJ Host Link
	C Series Host Link
	CS1 EthernNet/IP
	CJ2 EthernNet/IP
Panasonic Electric	FP Series
	MINAS Servo
Parker	Hi-Drive
PROFIBUS International	PROFIBUS DP Slave
Rockwell Automation	Compact/ControlLogix EtherNet/IP
	MicroLogix EtherNet/IP
	SLC500 Series DF1
	Compact/ControlLogix DF1
	MicroLogix DF1
RS Automation	N/NX-CCU
	NX-CCU+
Schneider Electric	MODBUS RTU Master
	MODBUS RTU Slave
	MODBUS TCP Master
	MODBUS TCP Slave
	MODBUS ASCII Master
	MODBUS ASCII Slave
SEW EURODRIVE	MOVIDRIVE Serial
Siemens AG	S7 3964(R)/RK512
	S7 MPI(Adapter)
	S7 PPI
	LOGO Ethernet
	S7 1200 Ethernet
	S7 300/400 Ethernet
Sprint Electric	DC Motor Drive Ethernet
YASKAWA Electric	MEMOBUS RTU Master
	MP Series Ethernet (Extension)
YOKOKAWA Electric	FA-M3 Series
	FA-M3 Series-Ethernet
Beckhoff	ADS Ethernet
TSSI	VERID+ FingerPrint Reader
FATEC Automation Corporation	FB Series Serial

Worldwide Network



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  1 Songjeong-dong, Cheongju-si, Chungbuk-do, 361-720, Korea
  Tel : 82-43-261-6114 Fax : 82-43-261-6602
- Cheonan Factory
  181 Samseong-ri,Mokcheon-myeon, Cheonan-si Chungnam-do,330-840 Korea
  Tel : 82-41-550-8114 Fax : 82-41-566-8408
- Busan Factory
  1-19 Block Hwajeon-dong, Gangseo-gu,Busan, 618-280, Korea
  Tel : 82-51-795-6114 Fax : 82-51-795-6169

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  Tel : 86-411-273-7777 Fax : 86-411-8730-7560
- Hanoi Factory, VIETNAM
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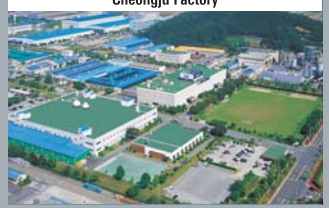
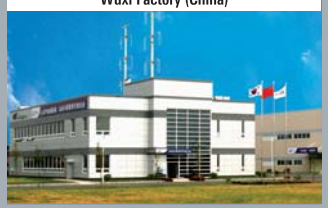
  Tel : 82-31-450-7114
- Electro Technology R&D Center
  1 Songjeong-dong, Cheongju-si, Chungcheongbuk-do, 361-720, Korea
  Tel : 82-43-261-6114
- Automation R&D Center
  181 Samseong-ri, Mokcheon-myeon, Cheonan-si, Chungcheongnam-do, 330-840, Korea
  Tel : 82-41-550-8272
- Power Testing & Technology Institute
  1 Songjeong-dong, Cheongju-si, Chungcheongbuk-do, 361-720, Korea
  Tel : 82-43-261-6114

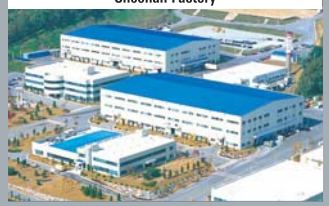
Cheongju Factory



Wuxi Factory (China)



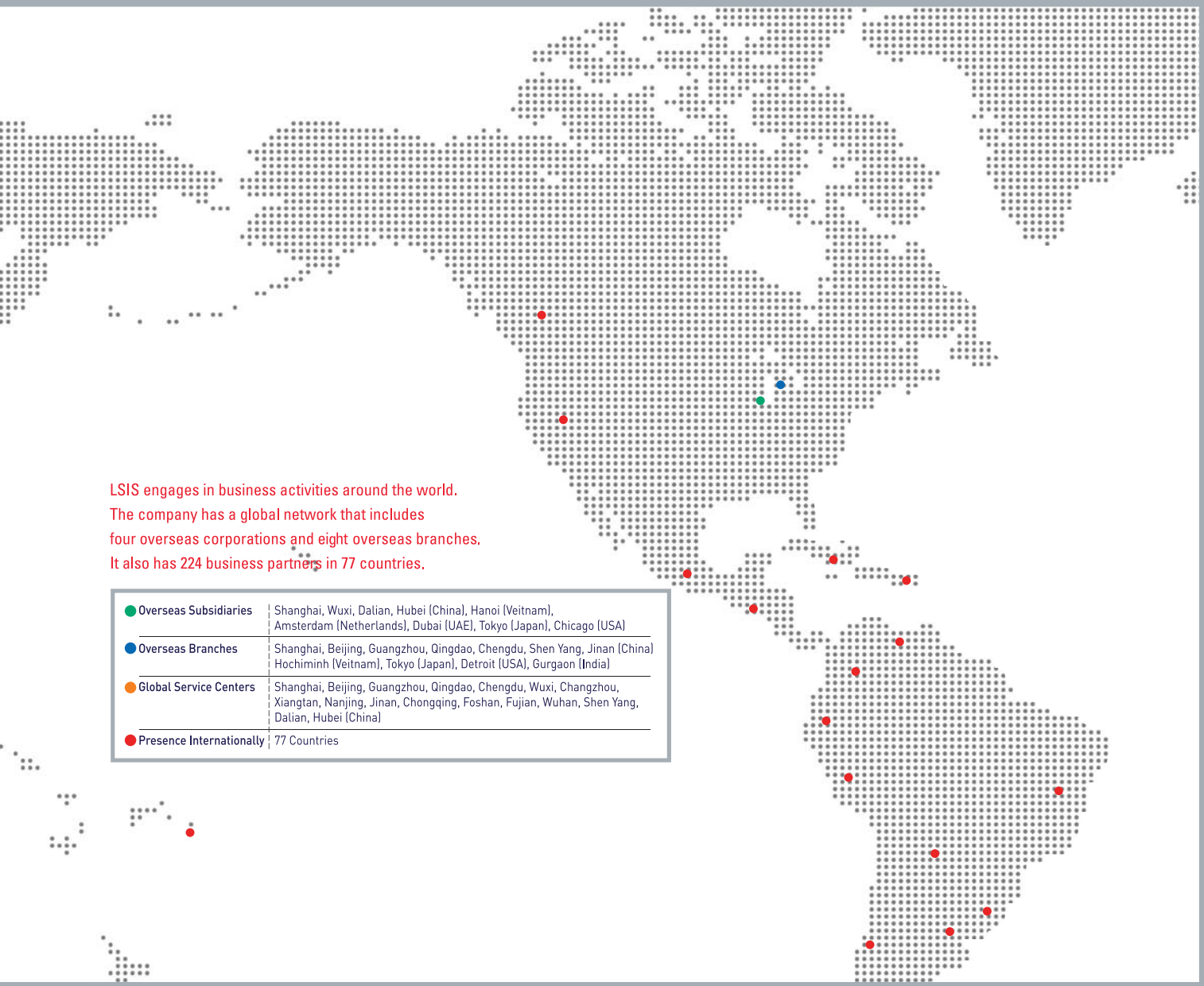
Cheonan Factory



Dalian Factory (China)

Busan Factory

Hanoi Factory (Vietnam)



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The company has a global network that includes
four overseas corporations and eight overseas branches.
It also has 224 business partners in 77 countries.

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Global Service Centers	Shanghai, Beijing, Guangzhou, Qingdao, Chengdu, Wuxi, Changzhou, Xiangtan, Nanjing, Jinan, Chongqing, Foshan, Fujian, Wuhan, Shen Yang, Dalian, Hubei (China)
Presence Internationally	77 Countries

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FUTURING SMART ENERGY

Safety Instructions

- For your safety, please read user's manual thoroughly before operating.
- Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance.
  Do not disassemble or repair by yourself !
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.

LS IS Co., Ltd.

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